TAD1345GE

VOLVO PENTA GENSET ENGINE

441 kW (600 hp) at 1500 rpm, 449 kW (611 hp) at 1800

The TAD1345GE is a powerful, reliable and economical Generating Set Diesel Engine built on the dependable Volvo inline six concept.

Durability & low noise

Designed for easy, fast and economical installation. Field tested to ensure highest standard of durability and long life. Well-balanced to produce smooth and vibration-free operation with low noise level.

To maintain a controlled working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling. The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life of the engine.

Low exhaust & noise emission

The state of the art, high-tech injection and highly efficient charge air system with low internal losses contributes to excellent combustion and low fuel consumption.

The TAD1345GE is EU Stage 2 emission certified. An electronically controlled viscous fan drive is available giving substantially lower noise and fuel consumption.

Easy service & maintenance

Easily accessible service and maintenance points contribute to the ease of service of the engine.

Technical description

Engine and block

- Cast iron cylinder block with optimum distribution of forces without the block being unnessarily heavy.
- Wet, replaceable cylinder liners
- Piston cooling for low piston temperature and reduced ring temperature
- Tapered connecting rods for increased piston lifetime
- Crankshaft induction hardened bearing surfaces and fillets with seven bearings for moderate load on main and high-end bearings
- Case hardened and Nitrocarburized transmission gears for heavy duty operation
- Keystone top compression rings for long service life
- Viscous type crankshaft vibration dampers to withstand single bearing alternator torsional vibrations
- Replaceable valve guides and valve seats
- Over head camshaft and four valves per cylinder



Features

- High power density
- Highly efficient cooling system
- Dual Speed 1500 / 1800 rpm
- FMS 2
- EU Stage 2 emission certified
- Wide range of optional equipment including visco fan.

Lubrication system

- Full flow oil cooler
- Full flow disposable spin-on oil filter, for extra high filtration
- The lubricating oil level can be measured during operation
- Gear type lubricating oil pump, gear driven by the transmission

Fuel system

- Electronic high pressure unit injectors
- Fuel prefilter with water separator and waterin-fuel indicator / alarm
- Gear driven low-pressure fuel pump
- Fine fuel filter with manual feed pump and fuel pressure switch

Cooling system

- Efficient cooling with accurate coolant control through a water distribution duct in the cylinder block. Reliable sleeve thermostat with minimum pressure drop
- Belt driven coolant pump with high degree of efficiency
- Electronically controlled viscous fan drive provides lower noise and fuel consumption (optional).
- Coolant filter as standard

Turbo charger

- Efficient and reliable turbo charger
- Electronically controlled Waste-gate
- Extra oil filter for the turbo charger

Electrical system

- Engine Management System 2 (EMS 2), an electronically controlled processing system which optimizes engine performance. It also includes advanced facilities for diagnostics and fault tracing.
- Possibility to perform a start battery test according to the NCPA requirements via CAN bus signals.
- The instruments and controls connect to the engine via the CAN SAE J1939 interface, either through the Control Interface Unit (CIU) or the Digital Control Unit (DCU). The CIU converts the digital CAN bus signal to an anolog signal, making it possible to connect a variety of instruments. The DCU is a control panel with display, engine control, monitoring, alarm, parameter setting and diagnostic functions. The DCU also presents error codes in clear text.
- Sensors for oil pressure, oil temp, boost pressure, boost temp, coolant temp, fuel temp, water in fuel, fuel pressure and two speed sensors.

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TAD1345GE

Technical Data General Engine designation		in-line 6	
Performance	1500 rpm	1800 rpm	
with fan, kW (hp) at: Prime Power Standby Power	388 (528) 431 (586)	392 (533) 431 (586)	
Lubrication system Oil consumption, liter/h (US gal/h) a	1500 rpm	1800 rpm	
Prime Power Standby Power Oil system capacity incl filters, liter	0.04 (0.011) 0.04 (0.011)	0.05 (0.013) 0.05 (0.013) 36	
Fuel system Specific fuel consumption at: Prime Power, g/kWh (lb/hph)	1500 rpm	1800 rpm	
25 % 50 % 75 % 100 % Standby Power, g/kWh (lb/hph)	217 (0.352) 199 (0.323) 197 (0.319) 196 (0.318)	229 (0.371) 205 (0.332) 200 (0.324) 201 (0.326)	
25 % 50 % 75 % 100 %	211 (0.342) 198 (0.321) 197 (0.319) 196 (0.318)	225 (0.365) 204 (0.331) 201 (0.326) 202 (0.327)	
Intake and exhaust system Air consumption, m³/min (cfm) at:	1500 rpm	1800 rpm	
Prime Power Standby Power Max allowable air intake restriction,	26.8 (946) 27.6 (975)	33.0 (1165) 33.0 (1165)	
kPa (PSI) Exhaust gas temperature after turbir °C (°F) at:		5 (0.7)	
Prime Power Standby Power Max allowable back-pressure in exha	477 (891) 571 (1060) aust line,	440 (824) 490 (914)	
kPa (PSI)			
Prime power Standby Power	56.8 (2006) 58.3 (2059)	77.0 (2719) 82.0 (2896)	
Cooling system Fan power consumption, std ratio, k	1500 rpm W (hp)10 (14)	1800 rpm 18 (24)	
Cooling system AOT at max cooling air flow, °C (°F)	1500 rpm	1800 rpm	
Prime Power Standby Power Max cooling air flow, m³/s (cfs)	59 (138) 55 (131) 6.5 (230)	63 (145) 60 (140) 8.0 (283)	

Notel Not all models, standard equipment and accessories are available in all countries. All specifications are subject to change without notice.

The engine illustrated may not be entirely identical to production standard engines.

Power Standards

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorifi c value of 42.7 MJ /kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/ $^{\circ}$ US gal), also where this involves a deviation from the standards. Power output guaranteed within 0 to +2% att rated ambient conditions at delivery. Ratings are based on ISO 8528. Engine speed governing in accordance with ISO 3046/IV, class A1 and ISO 8528-5 class G3

Exhaust emissions

The engine complies with EU stage 2 emission legislation according to the Non Road Directive EU 97/68/EEC. The engine also complies with TA-luft -50% exhaust emission regulations.

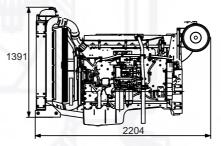
Standard equipment Engine	Engine	Gen Pac
Automatic belt tensioner Lift eyelets		•
Flywheel		·
Flywheel housing with conn. acc. to SAE 1		•
Flywheel for 14" flex. plate and flexible coupling	•	•
Engine suspension Fixed front suspension		
Lubrication system		•
Oil dipstick	•	•
Full-flow oil filter of spin-on type	•	•
By-pass oil filter of spin-on type Oil cooler, side mounted	•	•
Low noise oil sump	•	•
Fuel system		
Fuel filters of disposable type	•	•
Electronic unit injectors Pre-filter with water separator	•	•
Intake and exhaust system	•	•
Air filter with replaceable paper insert	•	•
Air restriction indicator	•	•
Air cooled exhaust manifold Connecting flange for exhaust pipe	•	•
Exhaust flange	•	•
Turbo charger, low right side	•	•
Cooling system	a 1)	
Radiator incl intercooler Coolant pump	•17	•
Fan hub		•
Thrust fan	● 1)	•
Fan guard	-	•
Belt guard Control system	-	•
Engine Management System (EMS) with		
CAN-bus interface SAE J1939	•	•
Alternator		
Alternator 80 A	•	•
Starting system Starter motor		
Connection facility for extra starter motor	•	•
Instruments and senders		
Temp and oil pressure for automatic	•	•
stop/alarm Other equipment		
Expandable base frame	_	
1		

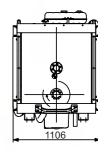
¹⁾ must be ordered, se order specification

Engine Packing Plastic wrapping

For our wide range of optional equipment, please see Order specification.

Dimensions TAD1345GE





Rating Guidelines

PRIME POWER rating corresponds to ISO Standard Power for continuous operation. It is applicable for supplying electrical power at variable load for an unlimited number of hours instead of com-mercially purchased power. A10 % overload capability for govering purpose is available for this rating.

STANDBY POWER rating corresponds to ISO Standard Fuel Stop Power. It is applicable for supplying standby electrical power at variable load in areas with well established electrical networks in the event of normal utility power failure. No overload capability is available for this rating.

1 hp = 1 kW x 1.36

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²⁾ Available later

⁻ optional equipment or not applicable

[•] included in standard specification